

376



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBT102098-1
Job Sheet 181818



DL-S
827

O/S

Part No: RBT102098-1

Job Qty: 6 ea

Part Name: Channel



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/9/18

Job Tracking No:

Due Date: 8/13/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBT102098 Rev.A IPP Rev. A 18.08.03 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	8/13/18	8/13/18	0.00	0.00	Start Up Machining		J.C. 1
110	Mori Seiki	6 pcs	8/13/18	8/13/18	0.00	12.00	MORI NV5000-1		J.C. 2
120	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC2-2		J.C. 2 18-10-16
130	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC8		Man 2 18/10/18
150	Outsource	6 pcs	8/13/18	8/13/18	0.00	0.00	Outsource4		
160	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging2		31 OCT 2018
170	QC	6 pcs	8/13/18	8/13/18	0.00	0.00	QC6		
180	Packaging	6 pcs	8/13/18	8/13/18	0.00	0.00	Packaging3-1		
190	QC21-SA	6 Ea	8/13/18	8/13/18	0.00	0.00	QC21		NOV 01 2018

Part Op 110 - 1-Cut blanks to 6.70" 2-Machine as per folio FC 308 FOLIO REV: 4A DWG REV: 3-89
 Descriptions: A 3-Debur
 130 - Engrave 214B ONLY using MARKTRONIC engraver as per DWG.
 150 - Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2
 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.000X08.000	6061-T6 Bar 2.00" X 8.00" (Cut In 4Ft Section)	3.3480 ft (.558 ea)	90-Start up Operation	5029782 FM 137486.0

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B2.000X08.000	3	13	0

Part Specifications

Specifications could not be found.

Plex 8/9/18 10:25 AM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118615



Part: RBT102098-1

Job No: 181818

Serial No/Batch: S118615

Revision: A

Inspector:

Exp Date:

Instructions:

Date: 10/16/18

f-38cb2da5d575/Plexus_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 1/1

311

311

NOV 1 1918

NOV 1 1918

73

DART AEROSPACE LTD		Work Order:
Description: CHANNEL		Part Number: RBT102098-1
Inspection Dwg: RBT102098	Rev: A	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
7.300	±0.005	7.298	—		Umm HL-08	
6.80	±0.010	6.799	—		"	
6.50	±0.010	6.497	—		"	
5.60	±0.010	5.999	—		"	
2.13	±0.010	2.128	—		"	
Ø.332	±.005	Ø.333	—		"	
3.632	±0.005	3.6325	—		"	
1.463	±0.005	1.463	—		"	
R.75	±0.010	R.750	—		R-6	
1.60	±0.010	1.601	—		Umm HL-08	
.80	±0.010	.802	—		"	
3.90	±0.010	3.898	—		"	
.38	±0.010	.380	—		"	
.80	±0.010	.800	—		"	
.72	±0.010	.718	—		"	
60.0°	±1°	60.0°	—		C-square	
.10	±0.010	.105	—		Umm HL-08	
.25	±0.010	.250	—		"	
.70	±0.010	.700	—		"	
R.19	±0.010	R.190	—		"	
.10	±0.010	.105	—		"	
.900	±0.005	.900	—		"	
1.125	±.005	1.128	—		"	
.13	±0.010	.129	—		"	
1.130	±0.005	1.127	—		"	
5.251	±.005	5.253	—		"	
.63	±0.010	.627	—		"	
.50	±0.010	.501	—		"	
.03	±0.010	.030	—		"	

Measured by: [Signature]	Checked by: [Signature]	QC Inspector:
Date: 18/10/15	Date: 18/10/18	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

DQA:

Date: _____

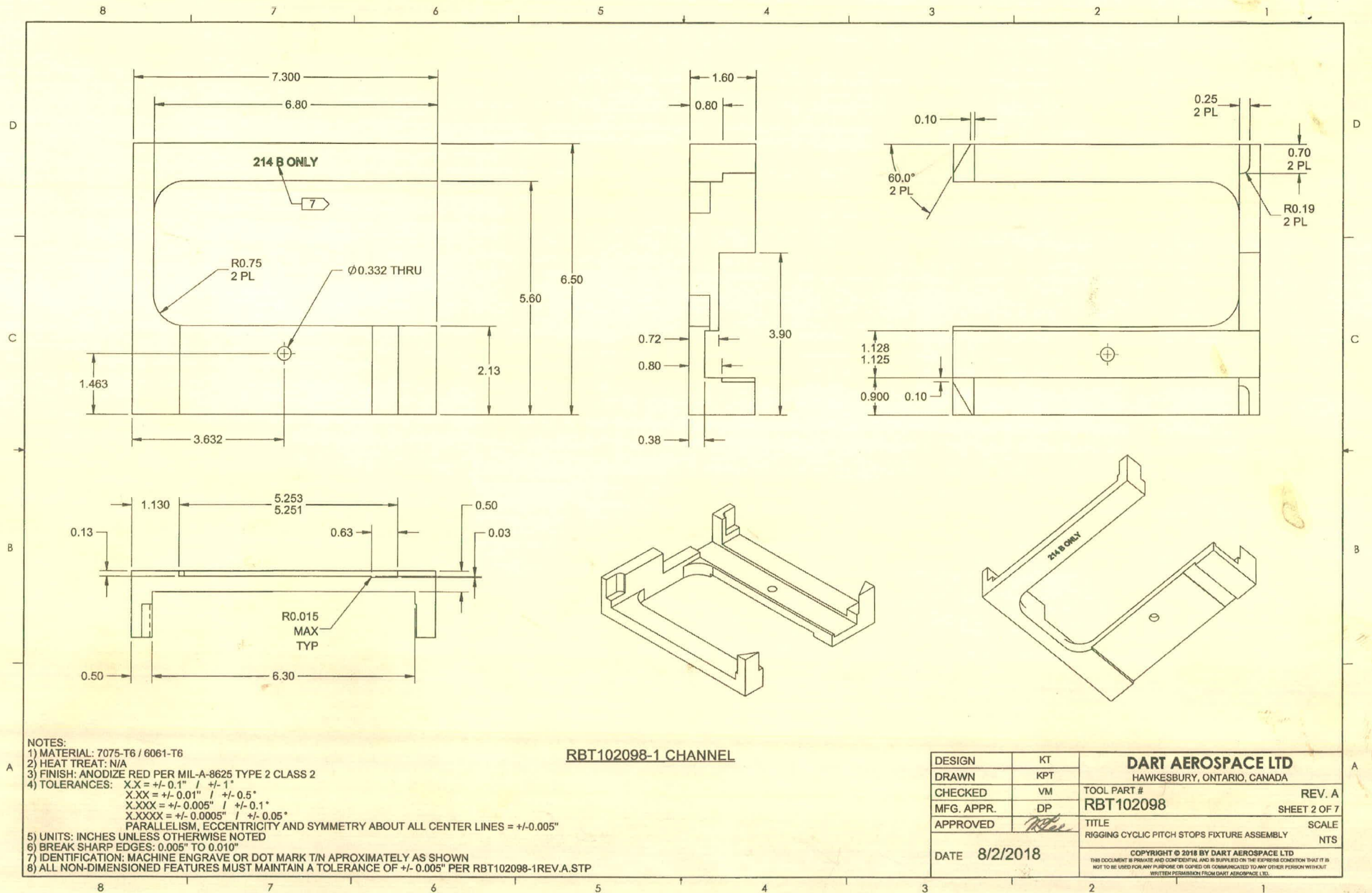
WORK ORDER NON-CONFORMANCE / UPDATE**DART**
AEROSPACE

QA Closed: _____

Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date : _____		Step #: _____		QTY Effective : _____			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								





Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041399**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

PO No: PO041399
PO Date: 10/19/18
Due Date: 10/24/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, ChrisoulaPhone:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pynt Terms: Net 60
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	181818	RBT102098-1	Channel -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/24/18	6 pcs	0 pcs	6 pcs	\$17.142857/pcs	\$102.86
2	181819	RBT102098-2	Square Channel -Issue P/O to GROUPE ALTECH; PO -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	10/24/18	1 pcs	0 pcs	1 pcs	\$17.142857/pcs	\$17.14
Grand Total:											\$120.00

DAS
38
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PURCHASE ORDER PO041399

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/24/18 11:34 AM dart.tsimiklis.chrisoula



Certificat de Conformité / Certificate of Compliance

(013789-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

013789 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courtier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
26-Oct-2018		Aman		041399				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	A venir/ Back Order
1	RBT102098-1 Rev.	RBT102098-1 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2	ANODIZE CH	6	6	0	0	0
2	RBT102098-2 Rev.	RBT102098-2 01-ANO-RED [ANODIZE RED] MIL-A-8625 TYPE 2 CLASS 2	ANODIZE LOT	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Reçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.

